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BENDICROP SERIES OF IRONWORKERS

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- Punching Station • Flat Bars Shearing Station • Built-in Bending Station**
- Triangular Notching Station • Angle Cutting Station**
- Round and Square Bar Shearing Station**

Model 60 Hydraulic Ironworker
Punching and Bending
PUNCHING UP TO 48 TONS



Model 60 is available in two versions:
- 5 version with a standard throat length of 10"
- 5D version with an extended throat length of 20"

- Capabilities 60 & 60D Versions:**
- Shearing Flat Bar (2.5") 1 1/4" x 3/8" (4") 1 1/2" x 1/2"
 - L at 90° 4" x 4" x 1/2"
 - Bars 1 3/4" & 1 9/16"
 - Punching 1 1/2" x 7/16"
 - Bending 6" x 3/8"

Model 85 Hydraulic Ironworker
Punching, Shearing and Bending
PUNCHING UP TO 48 TONS



Model 85 is available in two versions:
- 5 version with a standard throat length of 12"
- 5D version with an extended throat length of 20"

- Capabilities:**
- Shearing Flat Bar (2.5") 1 1/2" x 3/8" (4") 1 1/2" x 3/4"
 - L at 90° 4" x 4" x 1/2"
 - Bars 1 3/4" & 1 9/16"
 - Punching 1 1/2" x 1/2"
 - Bending 5" x 1/2"

MODERN TOOL HAS A COMBINED INVENTORY OF OVER 400 MACHINES (BOTH NEW AND USED) FOR QUICK DELIVERY.

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13408 70TH STREET SE, CALGARY, AB, T2C 4Y2
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MACHINERY

LISTING CONTACT:

SM - STEVENS MACHINERY, TORONTO (REXDALE), ON., PH: 866-798-3611
SALIT STEEL - SALIT STEEL, NIAGARA FALLS, ON., PH: 800-263-7110

WM - WESTWAY MACHINERY, MISSISSAUGA, ON., PH: 905-803-9999
EMP- EMPIRE MACHINERY, WINNIPEG, MB., PH: 800-665-8089

BRAKES MANUAL

3' x 16ga.	Brown Boggs , Box & Pan Brake , 163-B , c/w bench, Pre-owned	WM
4' x 22ga.	TENNSMITH, Bench Brake, new, stock	WM
4' x 22 ga.	ENNSMITH, Box and pan brake - new, stock	WM
4' x 16 ga.	TENNSMITH, Bench Brake - new, stock	WM
4' x 16 ga.	TENNSMITH, Box & Pan Brake, -new, stock	WM
4' x 12 ga.	TENNSMITH, Box & Pan Brake , new, stock	WM
6' x 16 ga.	TENNSMITH , Box and Pan Brake, new, stock	WM
6' x 12 ga.	SAMPSON, Box & Pan Brake, LD612U, new, stock	WM
6 Ft x 14 ga.	D & K (CHICAGO), Used Box & Pan Brake, All 16 Fingers	SM
8' x 18 ga.	TENNSMITH, Used Hand Brake, Made In USA - Ready To Go!	SM
8' x 16 ga.	SAMPSON, New Hand Brake, Heavy Duty, In Stock!	SM
8' x 16 ga.	TENNSMITH - Apron Brake, new, stock	WM
8' x 16 ga.	TIN KNOCKER TK 816 Handbrake	EMP
8' x 16 ga.	WHITCO, Used Hand Brake, Made in USA, SPECIAL PRICE	SM
8' x 12 ga.	EMPRO-Model V-812-6, Manual Box & Pan Brake - STOCK	EMP
8' x 12 ga.	SAMPSON, Apron Brake , new, stock	WM
8' x 12 ga.	SAMPSON, Hydraulic, Box & Pan Brake, New	WM
10' x 18 ga.	TENNSMITH, Apron Brake New, stock	WM
10' x 18 ga.	TENNSMITH - TENNSMITH, Used, Ready To Go - In Stock	WM
10' x 16 ga.	SAMPSON, New Hand Brake, Heavy Duty, In Stock!	SM
10' x 16 ga.	NATIONAL, New Hand Brake, 100% USA MADE	SM
10' x 16 ga.	NATIONAL, , ROPER WHITNEY, Used Hand Brake, In Stock	SM
10' x 16 ga.	TENNSMITH, Used Hand Brake, USA Made - In Stock	SM
10' x 16 ga.	SAMPSON, Apron Brake- Pre-owned	WM
10' x 16 ga.	TIN KNOCKER Floor Model Brakes	EMP

BRAKES MANUAL

10' x 16 ga.	MAX-F 10' x 16 GA CNC Folder-Call - IN STOCK	EMP
10' x 14 ga.	EMPRO Model V-1014-6, Manual Box & Pan Brake	EMP

COIL HANDLING & FEEDING

UNCOILER	DURANT, 600 Lb, Manual, 10" Wide x 44" OD, 3 Keeper Arms, Manual Expansion	SM
UNCOILER	Littell Double Sided Stock Reel, 300 Lbs Each Side, 6.5" Wide x 46" OD, Manual, Keeper Arms	SM
UNCOILER	LITTELL, 1400 Lb Capacity, 7-1/2" Width, 34" OD, Keeper Arms, 208/230/460 Volt Motor	SM
UNCOILER	COLT, 2,500 lbs x 10" Wide x 40" OD Coil, Keeper Arms, 1 Hp DC Motor, Variable Speed, 110 V	SM
UNCOILER	AMERICAN STEEL, 2,500 lbs x 18" Wide x 48" OD Coil, Keeper Arms, Drag Brake, Manual	SM
UNCOILER	LITTELL, 2,500 lbs x 18" Wide x 54" OD Coil, Keeper Arms, Drag Brake, Manual Expansion	SM
Rapid Air	Feeds in Stock, RAPIDAIR, 2"- 12" wide, New	WM
Motorized Uncoiler	Pre-owned	EMP

DEBURRING & FINISHING MACHINES

BURRMASTER	Tube End Deburring Machines, Single & Double End, High Speed, NEW & USED	SM
WEBER	Deburring Machine, PT-1350 DP(6), Abrasive Belt / Planetary Brush, Vacuum Bed, 600 Volt	SM
WEBER	Deburring Machine, PT-1350 DR 2, Abrasive Belt/ Rotary Brushes, Vacuum Bed, 600 V	SM
WET DUST COLLECTOR UNITS	USED, 3,000 & 5,000 CFM, Stainless Steel, 7-1/2 Hp & 10 Hp,	SM
SOCO	Tube End Chamfering, 4" cap., new, stock	WM
TIMESAVERS	37" Model 2111-13-00, Single head, wet., 2005, Pre-owned	WM
APEX	37" EZ Sander, IN STOCK	EMP
APEX	37" 2 Station Wide Belt / Disc Deburring/Finishing Machine - Stock	EMP
FEIN	STOCK - GX75 2H Belt Grinder	EMP

DRILLS & GRINDERS

EMPRO	Z5030, 1.5" Gear Head Drill Press - IN STOCK	EMP
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DRILLS & GRINDERS

EMPRO	DM5040, 1.5" Gear Head Drill Press - IN STOCK	EMP
EMPRO	Z5032, 1.5" Variable Speed Drill Press - DEMO - IN STOCK	EMP
BUFFALO	Floor Model Drill, # 18, # 3 MT, 1" Capacity, 12" x 12" Table, 1/2 Hp, 110 Volt	SM
BUFFALO	Floor Model Drill, # 18, # 3 MT, 1" Capacity, 14" x 14" Table, 1.5 Hp, 550 Volt	SM
ERLO	Geared-Head, # 3 MT, TC-30, 1-3/16" Capacity, 16.5" x 15.75" Table, 2 Hp, 575 Volt	SM
6" x 18"	CHEVALIER, Manual Feeds, 19" Long, 7" Cross, Dust Collector Unit, 2 Hp, 575 Volt	SM
6" x 18"	EQUIPTOP, Manual Feeds, 19" Long, & 7" Cross Travel, 1-1/2 Hp, 575 Volt	SM
6" x 78"	HM, Model TAS 150, Angle, Belt, 5HP, 550V	SM
ERLO DRILL	1-1/8", TGA 32, Automatic Down feed, Pre-owned	WM

FEEDER, ELECTRONIC ROLL TYPE

10' x 1/8"	RAS CNC Folder, Model 73.30 FlexiBend, 2008, Pre-owned	WM
10' x 16 Ga	RAS CNC Up/down folder, XL Center, Model 63.30, 2017, Pre-owned	WM

FOLDING MACHINES

12" X 0.125"	MECON Servo Feed, # 250F12, c/w pull thru straightener & floor base, Pre-owned	WM
12" X 0.150"	MECON Servo Feed, # 325F12 c/w pull thru straightener, floor base, Pre-owned	WM

IRON WORKERS

38 ton	FABMASTER, Punch, 12" throat, New, 575/3/60	WM
55 ton	FABMASTER, 4" angle, 12" flat, 1-1/4" bar, New, In Stock	WM
60 ton	FABMASTER, Punch, 12" throat, New, Stock	WM
60 Ton	Marvel 60 Ton, Model MSIW60D - IN STOCK	EMP
66 ton	FABMASTER, 4" angle, 14" flat, 1-1/2" bar, brake, New, Stock	WM
66 ton	FABMASTER, 5" angle, 14" flat, 1-1/2" bar, New, Stock	WM
88 ton	FABMASTER, 6" angle, 18" flat, 1-3/4" bar, New, Stock	WM
88 ton	FABMASTER Punch, 20" throat, New, Stock	WM
110 ton	FABMASTER, 6" angle, 24" flat, 1-3/4" bar, New, Stock	WM
135 ton	FABMASTER, 6" angle, 24" flat, 2" bar, New	WM
180 ton	FABMASTER, 8" angle, 30" flat, 2-1/4" bar, New, Stock	WM
180 ton	Durma Ironworker, Model 165/300, 8" x 8" x 5/8" Angle, 29" x 3/4" Flat shear, 2013, Pre-owned	WM

LASERS

EMPRO	5' x 10' HVAC Plasma Cutting Table c/w Shop Data Software	EMP
MACHITECH	Silver Cut Plasma Tables	EMP
ESAB	SGX3000 with 2001 Plasma Source - Gantry & Control	EMP

NOTCHERS

CORNER NOTCHING DIES	- Various Sizes and Capacities in stock	SM
DIACRO,	16 GAUGE X 6" X 6" - DIACRO, Manual Notcher, on stand	SM
HACO	Pre-owned 1/4" 90 Degree Fixed Angle Hydraulic Notcher	EMP
RMD-BAILEIGH	3" Tube Notcher, TN800	WM
PROMECAM	Variable Angle Notcher, Versa 206, 8" x 8" x 6mm Cap., Pre-owned	WM

PLASMA TABLES

EMPRO	STOCK - 10 Ga 90 Degree Fixed Angle Hydraulic Notcher	EMP
MACHITECH	STOCK - Machitech Silver Cut Plasma Tables c/w Pmax 65	EMP
EBF	Pre-owned 6' x 12' Plasma Table with XPR 300 Plasma Source	EMP
5 X10	Multicam, Plasma 3000, Hypertherm XPR 300, with water table, new 2020, Pre-owned	WM

PRESSES

1/2 ton	EMG (NEW), Manual Impact Press, 1" Stroke, 0.008" Impact Stroke	SM
1-1/2 ton	EMG (NEW), Manual Toggle Press, 2.4" Stroke, 9.85" Shut Height	SM
2 ton	AZIMUTH, OBI, Bench Model, 1" St, 4-5/8" SH, Mechanical, 1/3 Hp, 110 Volt	SM
3 ton	MANUAL ARBOR PRESS, 5-1/2" Thrt 12-1/2" Open Height, On Stand	SM
3 1/2 ton	ALCECO, OBI, 1-1/4" St, 5-3/4" SH, Bench Model, 1/4 Hp, 110 Volt	SM
4 ton	ALCECO, OBI, 1-1/4" St, 5-3/4" SH, Bench Model, 1/3 Hp, Bench Model, 1/2 Hp, 110 Volt	SM
4 ton	ALCECO, OBI, 4-8DT, 8" Throat, 1-1/4" St, Mech Clutch, 1/3 Hp, 208/230/460 Volt	SM
4 ton	AZIMUTH, OBI, 4-DT12, 12" Throat, 1-1/4" St, 5-3/4" SH, 1/3 Hp, 110 Volt	SM
5 ton	WHITNEY JENSEN, Kick Press, 24" Deep Throat, Floor Model	SM
8 ton	ALVA ALLEN, OBI, 1-1/2" St, 7" SH, Mech Clutch, Floor Standing, 1/2 Hp, 110 Volt	SM
8 ton	ALVA ALLEN, OBI, 2-3/4" St, 8-3/4" SH, 10" Deep Throat, Floor Standing, 3/4 Hp, 550 Volt	SM
8 ton	ALCECO, OBI, 1-1/2" St, 6" SH, Mech Clutch, Mounted On Steel Bench, 1 Hp, 550 Volt	SM
10 ton	ALCECO, OBI, 12" Deep Throat, 1-3/4" St, 6-3/4" SH, Mech. Clutch, 1 Hp, 550 Volt	SM
12 ton	ALVA ALLEN, OBI, 1-3/4" St, 8" SH, Mech Clutch, Floor Standing, 3/4 Hp, 550 Volt	SM
20 ton	BLOW, OBI, 2" St, 7-3/4" SH, Mech. Clutch, 1 Hp, 550 Volt	SM
20 ton	BROWN BOGGS, 2" Stroke, 11" x 20" Bed, Mechanical Clutch, 1-1/2 Hp, 550 Volt	SM
22 ton	NIAGARA, OBI, 2" St, 8-3/4" SH, Air Act. Mech Clutch, Palms, Foot Pedal	SM
28 ton	BROWN BOGGS, OBI, 2-1/2" St, 6-3/4" SH, Mech. Foot Pedal, 2 Hp, 550 Volt	SM
28 ton	BROWN BOGGS, OBI, 2-1/2" St, 6-3/4" SH, Air Act Mech Clutch, 2 Hp, 550 Volt	SM
30 ton	BROWN BOGGS, OBI, 2-1/2" St, 9" SH Over Bed, Mechanical Clutch, 2 Hp, 550 Volt	SM
30 ton	BROWN BOGGS, OBI, 2-1/2" St, 6-3/4" SH, Air Act Mech Clutch, 2 Hp, 550 Volt	SM
35 ton	PERKINS, OBI, 2" St, 10" SH, Air Act. Mech Clutch, Foot Pedal, 3 Hp, 460/3/60 Volt	SM
40 ton	BROWN BOGGS, OBI, 2-1/2" St, 10-1/4" SH, Mech. Clutch, 3 Hp, 550 Volt	SM
44 ton	ALCECO, OBI, 3" St, 10" SH, 28" x 18" Bed, Mech. Clutch, 3 Hp, 550 Volt	SM
60 ton	BROWN BOGGS, 17.5 LJA, 5" str. Air clutch, light curtains, 86 SPM, Pre-owned	WM
66 ton	SEYI SN1-66S, new	WM
121 ton	SEYI SN1-121, new	WM

PRESS BRAKES

ELECTRIC CNC PRESS BRAKE (NEW) - COASTONE (MADE IN FINLAND SINCE 2004), NEW	SM
ELECTRIC CNC 2 D GRAPHIC CONTROLS, 34" X 25 TON TO 13 FT X 165 TON, 3 AXIS TO 7	SM
AXIS LASER GUARDS, SERVO DRIVE BALL SCREWS TO RAM WITH ENCODERS, CNC	SM
RAM CROWNING (STANDARD ON ALL MACHINES OVER 6 FT), 550 VOLT, PSR READY,	SM
TRAINING & INSTALLATION	SM
BOLSTER For Press Brake - 12' L x 2-1/2" H x 3" W, 1/2" Top Slot c/w Grub screws, Tang On Bottom	SM
40 ton x4' MITSUBISHI, Servo Electric Press Brake	EMP

QUALITY MACHINES - NEW & USED

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AIR COMPRESSORS

10 Hp, 80 Gallon Horizontal Tank, Two Stage Piston Vee Head, 550 Volt
 15 Hp, 120 Gallon Horizontal Tank, Two Stage Piston Vee Head, 550 Volt
BRAKES, MANUAL
 8' x 18 Gauge, TENNSMITH, Used Hand Brake, Made In USA - Ready To Go!
 8 Ft 16 gauge, SAMPSON, New Hand Brake, Heavy Duty, In Stock!
 10 Ft x 6 Gauge, SAMPSON, New Hand Brake, Heavy Duty, In Stock!
 10 Ft x 16 Gauge, NATIONAL, New Hand Brake, 100% USA MADE
 10 Ft x 16 Gauge, TENNSMITH, New Hand Brake, 100% USA MADE - Stoc

COIL HANDLING & FEEDING

UNCOILER - DURANT, 600 Lb, Manual, 10" Wide x 44" OD, 3 Keeper Arms, Manual Expansion
 UNCOILER - Littell Double Sided, 300 Lbs Each Side, 6.5" Wide x 46" OD, Manual, Keeper Arms
 UNCOILER - Littell, 600 Lb Capacity, 10" Width x 44" OD Coil, Keeper Arms, 110 Volt Motor
 UNCOILER - Littell, 1400 Lb Capacity, 7-1/2" Width, 34" OD, Keeper Arms, 208/230/460 Volt Motor
 UNCOILER - COLT, 2,500 lbs x 18" Wide x 40" OD Coil, Keeper Arms, 1 Hp DC Motor, Variable Speed, 110 V
 UNCOILER - AMERICAN STEEL, 2,500 lbs x 18" Wide x 48" OD Coil, Keeper Arms, Drag Brake, Manual
 UNCOILER - K. VOGEL, 2,500 lbs x 18" Wide x 48" OD Coil, Keeper Arms, 1 Hp DC Motor, Var Speed, 550 Volt
 UNCOILER - LITTELL, 2,500 lbs x 18" Wide x 60" OD Coil, Keeper Arms, 1 Hp Motor, 550 Volt
 UNCOILER - AMERICAN, 4,000 lbs 3 Keeper Arms, Manual Expansion, Drag Brake

DEBURRING & FINISHING MACHINES

BURRMASTER, Tube End Deburring Machines, Single & Double End, High Speed, NEW & USED
 DOWNDRAFT TABLE, 3' X 6', SOURCECETEC, SCT-36, 4,252 cfm, steel grates, water trays, 7.5 hp, 575 Volt
 WEBER Deburring Machine, TTSC IP(2)-1100, Abrasive Belt / Planetary Brush, Vacuum Bed, 600 Volt
 WEBER Deburring Machine, PT-1350 DR 2, Abrasive Belt/ Rotary Brush, Vacuum Bed, 600 Volt
 WET DUST COLLECTOR UNIT, 3,000 CFM, Stainless Steel, Model: C7, 7-1/2 Hp Motor, 460 Volt

DRILLS

BUFFALO Floor Model Drill, # 18, # 3 MT, 1" Capacity, 12" x 12" Table, 1/2 Hp Motor, 110 Volt
 BUFFALO Floor Model Drill, # 18, # 3 MT, 1" Capacity, 14" x 14" Table, 1.5 Hp, 550 Volt
 ERLO Geared-Head, # 3 MT, TC-30, 1-3/16" Capacity, 16.5" x 15.75" Table, 2 Hp, 575 Volt
 SOLBERGA Geared-Head, # 4 MT, 5/8" Chuck & Arbor, Power Down Feed, 2 Speed Motor, 550 Volt

GRINDERS

6" x 18" - CHEVALIER, Manual Feeds, 19" Long, 7" Cross, Dust Collector Unit, 2 Hp, 575 Volt
 6" x 18" - EQUIPTOP, Manual Feeds, 19" Long, & 7" Cross Travel, 1-1/2 Hp, 575 Volt
 6" x 78" - HM, Model TAS 150, Angle, Belt, 5HP, 550V

NOTCHERS

CORNER NOTCHING DIES - Various Sizes and Capacities in stock
 16 GAUGE X 6" X 6" - DIACRO, Manual Notcher, on stand

PRESSES

1/2 ton - EMG (NEW), Manual Impact Press, 1" Stroke, 0.008" Impact Stroke
 1-1/2 ton - EMG (NEW), Manual Toggle Press, 2.4" Stroke, 9.85" Shut Height
 2 ton - AZIMUTH, OBI, Bench Model, 1" St, 4-5/8" SH, Mechanical, 1/3 Hp, 110 Volt
 3 ton - MANUAL ARBOR PRESS, 5-1/2" Throat, 12-1/2" Open Height, On Stand

PRESSES

4 ton - ALCECO, OBI, 1-1/4" St, 5-3/4" SH, 1/3 Hp, Bench Model, 110 Volt
 4 ton - ALCECO, OBI, 1-1/4" St, 9-3/8" SH, 4" Throat, Mech. Clutch, Bench Model, 1/3 Hp, 110 Volt
 4 ton - ALCECO, OBI, 1-1/4" St, 12-1/4" SH, 4" Throat, Mech. Clutch, Bench Model, 1/3 Hp, 110 Volt
 4 ton - ALCECO, OBI, 1-1/4" St, 5-3/4" SH, 4" Throat, Floor Model, Air Act. Mech. Clutch, 1/3 Hp, 110 Volt
 4 ton - ALCECO, OBI, 4-8DT, 8" Throat, 1-1/4" St, Mech Clutch, 1/3 Hp, 208/230/460 Volt
 5 ton - WHITNEY JENSEN, Kick Press, 24" Deep Throat, Floor Model
 8 ton - ALVA ALLEN, OBI, 1-1/2" St, 7" SH, Mech Clutch, Floor Standing, 1/2 Hp, 110 Volt
 8 ton - ALVA ALLEN, OBI, 2-3/4" St, 8-3/4" SH, 10" Deep Throat, Floor Standing, 3/4 Hp, 550 Volt
 8 ton - ALCECO, OBI, 1-1/2" St, 6" SH, Mech Clutch, Mounted On Steel Bench, 1 Hp, 550 Volt
 10 ton - ALCECO, OBI, 12" Deep Throat, 1-3/4" St, 6-3/4" SH, Mech. Clutch, 1 Hp, 550 Volt
 12 ton - ALVA ALLEN, OBI, 1-3/4" St, 8" SH, Mech Clutch, -3/4 Hp, 550 Volt
 15 ton - ROUSSELLE, OBI, 2" St, 7-3/4" SH, Mechanical Clutch, 1 Hp, 550 Volt
 20 ton - BLOW, OBI, 2" St, 7-3/4" SH, Mech. Clutch, 1 Hp, 550 Volt
 22 ton - NIAGARA, OBI, 2" St, 8-3/4" SH, Air Act. Mech Clutch, Palms, Foot Pedal
 25 ton - YOSHINO, PIERCING, 1/4" Stroke, Air Clutch, 575 Volt, Palms, Safety Control
 28 ton - BROWN BOGGS, OBI, 2-1/2" St, 6-3/4" SH, Air Act Mech Clutch, 2 Hp, 550 Volt
 30 ton - BROWN BOGGS, OBI, 2-1/2" St, 9" SH Over Bed, Mechanical Clutch, 2 Hp, 550 Volt
 30 ton - BROWN BOGGS, OBI, 2-1/2" St, 6-3/4" SH, Air Act Mech Clutch, 2 Hp, 550 Volt
 30 ton - BROWN BOGGS, OBI, 6" St, 9-3/4" SH, Air Act Mech Clutch, 3 Hp, 550 Volt
 40 ton - BROWN BOGGS, OBI, 2-1/2" St, 10-1/4" SH, Mech. Clutch, 3 Hp, 550 Volt
 44 ton - ALCECO, OBI, 3" St, 10" SH, 28" x 18" Bed, Mech. Clutch, 3 Hp, 550 Volt

PRESS BRAKES

ELECTRIC CNC PRESS BRAKES (NEW) - COASTONE (MADE IN FINLAND SINCE 2004),
 2 D GRAPHIC CONTROLS, 34" X 25 TON TO 13 FT X 165 TON, 3 AXIS TO 7 AXIS, LASER GUARDS,
 SERVO DRIVE BALL SCREWS TO RAM WITH ENCODERS, CNC RAM CROWNING (STANDARD ON
 ALL MACHINES OVER 6 FT, 550 VOLT, PSR READY, TRAINING & INSTALLATION
 12 Ft Bottom Die Holder, 2-1/2" H x 3" W x 12" Top Slot, Grub Screws Every 10" 3/4" H x 1/2" W Tang on Bottom

PUNCHING MACHINES

UNIPUNCH & STRIPPIT "C" PUNCHES - All Sizes - Over 100 - boxes of punches & dies - all sizes
 CLINCHING TOOL, NORLOK, Flange Watson, Portable, Air/Oil Booster Unit, 2 Pieces of 14 Gauge, 110 Volt
 ROTEX, 8 ton, 18 Station, Manual Turret Punch, #18C-2.25, 26" Throat, All Punches & Dies, Great For Sheet Metal Shop!

SAWS

Band Saw, Vertical, KBC, 18" Throat, Blade Welder, Var. Speeds, 23" x 17" Table, 2 Hp, 220/60/1 Volt
 Band Saw, Vertical, FRIGGI, 20" Throat, Blade Welder, Var. Speeds, 27" x 27" Table, Coolant, 10" Blade Height
 BAND SAW, Vertical, T-HAW, Model 7000, 28" Throat, 29" x 27" Table, Blade Welder & Grinder, 2 Hp, 550 Volt
 Cold Saw, DELTA, 10" Blade, Aluminum, Drip Coolant, 48" Infeed/Outfeed Extensions, 5 Hp Motor, 575 Volt
 Radial Arm Saw, DEWALT, 18" Carbide Tipped Blade, 26" Travel, 5 Hp Motor, 575 Volt
 ROLL-IN, Vertical Bandsaw, BAXTER, 115B, 10" x 13" Capacity, 18" x 30" Table, 3/4 Hp Motor, 110 Volt
 ROLL-IN, Vertical Bandsaw, E.R. MAIER, KM1012, 10" x 12" Capacity, 18" x 30" Table, 1 Hp Motor, 110 Volt
 ROLL-IN, Vertical Bandsaw, VERTICUT, 115B, 10" x 13" Capacity, 18" x 30" Table, 3/4 Hp Motor, 110 Volt

SHEARS

16 ga. X 50" - EDWARDS, Pneumatic Shear, Pneumatic Foot Pedal, Pneumatic Hold Downs
 14 ga. x 52" - SAMPSON, Hydraulic, 40 SPM, Single/Continuous, Electric Foot Pedal, 3 Hp, 550 Volt

WELDERS

25 KVA, WELDOMATIC, Spot Welder, 18" Throat, Weltronic Decade 5 Control, Air Foot Pedal, 550 Volt
 18 KVA, REX, Spot Welder, 14" Arms, Water Cooled Tips, Mech. Treadle, 550 Volt
 15 KVA, WELDOMATIC, Spot Welder, 7-1/2" Arms, Water Cooled Tips, Mech. Treadle, 550 Volt
 10 KVA, WELDOMATIC, Spot Welder, 12" Arms, Water-Cooled Tips, Mech. Treadle, 550 Volt

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PRESS BRAKES

60 ton x 6'	ACCURPRESS, Model 7606, ETS 3000 control, Pre-owned	WM
65 ton x 8'	PIRANHA- ALLSTEEL, Hydraulic, machined for Angles, Pre-owned	WM
140 ton x 8'	Wysong, 7 axis CNC, Pre-owned	WM
148 ton x 10'	EMPRO Hydraulic Press Brake	EMP
110 ton x 10'	SAFAN E-Brake, new in stock	WM
110 ton x 10'	DURMA, Pre-owned 8' x 110 Ton Hydraulic Press Brake	EMP
132 ton x 10'	BAYKAL, 5 axis +crowning, tooling, safety lights, stock	WM
140 ton x 10'	SAFAN E-BRAKE ULTRA, New, In Stock	WM
150 ton x 10'	HACO, PPM 30135, 3 Axis, ATL 500 control, Pre-owned	WM
176 ton x 10'	BAYKAL, 7-axis+ crowning, tooling, safety lights, stock	WM
176 ton x 12'	BAYKAL, 5 axis+crowning, tooling, safety laser beams, stock	WM
220 ton x 12'	SAFAN E-BRAKE, new in stock	WM
242 ton x 12'	DURMA, Pre-owned, Hydraulic Press Brake	EMP

PUNCHING MACHINES

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CUNCHING TOOL, NORLOK, Flange Watson, Portable, Air/Oil Booster Unit, 2 Pieces of 14 Gauge, 110 Volt	SM
ROTEX, 8 ton, 18 Stations, Manual Turret Punch, #18C-2.25, 26" Throat, All Punches & Dies,	SM

ROLLS - ANGLE, PLATE & TUBE

1.5" x 3/16"	SAHINLER, Angle Roll, PK-30, New	WM
2" x 1/4"	SAHINLER, Angle Roll, HPK-35, new	WM
2" x 1/4"	SAHINLER, Angle Roll, HPK-50, new	WM
2" x 1/4"	SAHINLER Angle Roll, HPK-65	WM
3" x 1/4"	SAHINLER Angle Roll, HPK-80	WM
4" x 3/8"	SAHINLER Angle Roll, HPK-100	WM
60" x 14ga	EMPRO, STOCK - 60" x 14 GA, Powered Slip Roller - R-0520H	EMP
60" x 10ga	EMPRO, STOCK - 60" x 10 GA, Powered Slip Roller - R-0535H	EMP
60" x 10ga	EMPRO, STOCK - 50" x 16 GA, Powered Slip Roller - X5016E	EMP
60" x 10ga	EMPRO, STOCK - 36" x 22 GA, Powered Slip Roller - R3622E	EMP
60" x 1/4"	EMPRO, STOCK- Power Slip Roller - R-0570H	EMP
4' x 16ga	TENNSMITH powered Slip Roll, new,	WM
4' X 10ga.	SAHINLER Plate Roll	WM
4' X 1/8"	SAHINLER, MSM 1270 x 100, 4" O.D. Rolls, 2022, pre-owned	WM
5' x 3/16"	SAHINLER Roll	WM
5' x 1/4"	SAHINLER, Hydraulic Roll, New	WM
10' x 5/16"	SAHINLER, HYDRAULIC, 4 ROLL, Model 4R HS 30-260	WM

SAWS

Band Saw	Vertical, KBC, 18" Throat, Blade Welder, Var. Speeds, 23" x 17" Table, 2 Hp, 220/60/1 Volt	SM
Band Saw	Vertical, FRIGGI, 20" TH, BLD Welder, Var. Speeds, 27" x 27" TBL, Coolant, 10" Blade Hight	SM
Band Saw	HYD-MECH DM-10, 9-3/4" round cap., new, stock	WM
Band Saw	HYD-MECH Saw, S20M, 13" cap. round, new, stock	WM
Band Saw	HYD-MECH Saw, S20P, 13" cap. round, new, stock	WM
Band Saw	HYD-MECH Saw, S20P, "cap. round, Pre-Owned, 2018, stock	WM
Band Saw	HYD-MECH Saw, S20A, automatic feed, 13" cap., new, stock	WM
Band Saw	HYD-MECH Saw, S23A, automatic feed., new in stock	WM
Band Saw	DOALL, Model C916S, Swivel base, 9" x 16" capacity, Pre-owned	WM
BAND SAW, Vertical, T-JAW, Md 700D, 28" Thrt, 29" x 27" Table, Blade Welder & Grinder, 2 Hp, 550 Volt	SM	
Band Saw	1600 -ELLIS Bandsaw, 10" Round @ 90 degrees, STOCK	EMP
Band Saw	ELLIS, Model 1800, Mitering Bandsaw, STOCK	EMP
Band Saw	Model 2000 Mitering Bandsaw - STOCK	EMP
Band Saw	Hyd-Mech, Pre-owned S23 Horizontal Bandsaw	EMP
Radial Arm Saw	DEWALT, 18" Carbide Tipped Blade, 26" Travel, 5 Hp Motor, 575 Volt	SM
COLD SAW	DELTA, 10" Blade, Aluminium, Drip Coolant, 48" Infeed/Outfeed Extensions, 5 Hp Motor, 575 Volt	SM
Cold Saw	ELUMATEC High Speed Saw, 15" blade, for aluminum	WM
Cold Saw	SOCO, 11" blade, manual, new, stock	WM
Cold Saw	SOCO, 12-1/2" blade, manual, new, stock	WM
Cold Saw	SOCO, 14- 1/2" blade, manual, New, Stock	WM
Cold Saw	SOCO, 14-1/2" blade, fully automatic CNC, new, stock	WM
Cold Saw	MEP, 14" Blade, Tiger 350 SX, Semi Automatic,, Pre-Owned.	WM
Cold Saw	SOCO, Automatic, Model 350 FA, 4" Cap., Pre-Owned	WM
Cold Saw	HYD-MECH Cold Saw, 370-2CNC, Fully Automatic, 12 Hp, 2017, Pre-owned	WM
ROLL-IN, Vertical Bandsaw, BAXTER, 115B, 10" x 13" Capacity, 18" x 30" Table, 3/4 Hp Motor, 110 Volt	SM	
ROLL-IN, Vertical Bandsaw, E.R. MAIER, KM1012, 10" x 12" Capacity, 18" x 30" Table, 1 Hp Motor, 110 Volt (3)	SM	

SAWS

ROLL-IN, Vertical Bandsaw, E.R. MAIER, KM1012, 10" x 12" Capacity, 18" x 30" Table, 1 Hp Motor, 110 Volt (3)	SM
ROLL-IN, Vertical Bandsaw, VERTICUT, 115B, 10" x 13" Capacity, 18" x 30" Table, 3/4 Hp Motor, 110 Volt	SM
Vertical Saw HYD-MECH, V18, 45 Degree tilt L & R, Pre-Owned	WM

SHEARS

4' x 10 ga	SAMPSON, Hydraulic Shear, New, Stock	WM
3' x 16 ga	TENNSMITH, Foot Shear, New, In Stock	WM
4' x 16 ga	TENNSMITH, Foot Shear, New, In Stock	WM
4' x 16 ga	TENNSMITH, Foot Shear, Pre-Owned	WM
4' x 16 ga	TENNSMITH Pneumatic Shear, new, stock	WM
4' x 16 ga	TENNSMITH Hydraulic Shear, new, stock	WM
4' x 16 ga	SAMPSON Foot Shear .Pre-owned	WM
50" x 16 ga	EDWARDS, Pneumatic Shear, Pneumatic Foot Pedal, Pneumatic Hold Downs	SM
10' x 16 ga	SCHECHTL., SMT 3100 - Electro-Mechanical Shear - IN STOCK	EMP
10' x 14 ga	ROPER WHITNEY - Pre-owned 10M14, Electro-Mechanical Shear	EMP
10' x 14 ga	ROPER WHITNEY - Pre-owned 10M14E, Electro Mechanical Shear	EMP
10' x 14 ga	TENNSMITH LM1014F, Shear, New	WM
10' x 1/4"	EMPRO Hydraulic Shear,	EMP
10' x 1/4"	BAYKAL Hydraulic Swing Beam Shear, new, stock	WM
10' x 16 ga	JOUANEL Electro-Mechanical Shear, IN STOCK	EMP
10' x 14 ga	TENNSMITH LM1014F, Shear, New	WM
10' x 1/4"	EMPRO Hydraulic Shear	EMP
10' x 1/4"	BAYKAL Hydraulic Swing Beam Shear, new, stock	WM
10' x 1/4"	Haco, Hydraulic, Model TS 3006, Mot. Back Gauge, 110" Squaring Arm, Pre-owned	WM
10' x 3/8"	BAYKAL Hydraulic, CNC, Guillotine Shear, 2021, Rear Sheet Support, pre-owned, stock	WM
10' x 1/2"	BAYKAL Hydraulic Shear, MGH 3113, new, stock	WM
12' x 1/4ga	WYSONG, Hydraulic, 36" CNC B Gauge, Sq. Arm, Two Sup. Arms, 20 Hp, 550 Volt - SPECIAL PRICE	SM
52" x 14 ga	SAMPSON, Hydraulic, 40 SPM, Single/Continuous, Electric Foot Pedal, 3 Hp, 550 Volt	SM
52" x 14 ga	EMPRO Hydraulic Shears, H5214- 220/1, 220/3, & 575/3 Phase	EMP
60" x 14 ga	EMPRO, Model H6014 - 60" x 14 Ga Hydraulic Shears	EMP

SHEET METAL EQUIPMENT

FLAGLER	20ga. Pittsburg Machine, new, stock	WM
FLAGLER	24ga. Junior Pittsburg Machine, new, stock	WM
VICON	S and Drive cleat rollformer, with pittsburg rolls and 4-1 rolls and slitter, NEW	WM
VICON	20ga., Snap Lock Button Punch, new stock	WM
LOCKFORMER	Band Saw, Model 24S, Pre-owned	WM
LOCKFORMER	20 Ga. Pittsburgh and Drive cleat Rolls, Pre-owned	WM
ROPER WHITNEY	Pexto, Model 3617 Swager, 18Ga. Pre-owned	WM
Pipe Groover	Seamer, 48" motorized, Pre-owned	WM
MORLIN	24Ga. Lockforming machine "Porta Pitts", with stand, Pre-owned	WM
ROTEX	Manual Turret Punch on stand, 18 stations (2)	WM
EMPRO	STOCK - 10 Ga Rotary Machine c/w Hydraulic Top Shaft Control	EMP
EMPRO	STOCK - EMT-7R Power Rotary Machine	EMP
EMPRO	STOCK - 25, 35, and 50 KVA Spot Welders - STOCK	EMP
LOCKFORMER	STOCK - Pre-owned 18 Ga Pittsburgh Rollformer	EMP
FLAGLER	STOCK - Pre-owned 1" S-LOCK ROLLFORMER	EMP
SCHECHTL	STOCK - UKV 150, 5' Box & Pan Brake	EMP

TUBE MACHINERY

ADDISON MCKEE	Tube End former, Model FM-150ER, 6" Capacity, 2006, Pre-owned	WM
SPIRAL HELIX	3600 Tubeformer	EMP

WELDING EQUIPMENT

Spot Welder	25 KVA, WELDOMATIC, Spot Welder, 18" Throat, Weltronic Decade 5 Control, Air Foot Pedal, 550 Volt	SM
Spot Welder	18 KVA, REX, 14" Arms, Water Cooled Tips, Mech. Treadle, 550 Volt	SM
Spot Welder	15 KVA, WELDOMATIC, 7-1/2" Arms, Water Cooled Tips, Mech. Treadle, 550 Volt	SM
Wirefeeder	FRONIUS, VR1500, Robotic, 4 Roller Drive, Digital Controlled For 3 rd Axis, New	SM
SAND BLAST CABINET	Pre-Owned, Model P-3636-6, Pressure Dry Blast Cabinet	EMP

MISCELLANEOUS EQUIPMENT

Air Compressor	- 10 HP, 80 Gallon Horizontal Tank, Two Stage Piston Vee Head, 550 Volt	SM
Air Compressor	- 15 HP, 120 Gallon Hor. Tank, Two Stage Piston Vee Head, 550 Volt	SM
ROPPER WHITNEY	- Rotary Turning, 24ga., Pre-owned	WM
SPRIRAL HELIX	- 5" - 5", Gorelocker Sport Plus	EMP

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Punch Cross Reference Table						
Punch Tools	CST	CPD	AP	GF	Mechant	Piranha Mubea
I16	219	F16	119	37	DH	H1
I20	221	F20	121	40	EA	H2
I26	228	F26	128	45	EF	

Die Cross Reference Table						
Punch Tools	CST	CPD	AP	GF	Mechant	Piranha Mubea
I55	413	F55	313	81	JB	H1
I59	417	F59	317	82	JC	H2
I62	419	F62	319	85	JF	

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ANGLE/CHANNEL/FLAT/ROUNDS/SQUARES/EXP METAL/ PLATE			TUBE AND PIPE		
106 pcs	Angle 1 3/4 x 1 3/4 x 3/16 x 3.833'	SALIT STEEL	19 pcs	5 x 5 x .250 x 10' - 50WC - Rusty	SALIT STEEL
110 pcs	Angle 1 3/4 x 1 3/4 x 3/16 x 4'	SALIT STEEL	6 pcs	5 x 5 x .375 x 12.5' - 50WC - Rusty	SALIT STEEL
40 pcs	Angle 2 x 2 x 3/8 x 14' - 3"	SALIT STEEL	31 pcs	4" od x .313 x 6.27' - A500C	SALIT STEEL
22 pcs	Angle 3 x 2 x 1/4 x 8.083'	SALIT STEEL	39 pcs	4" od x .313 x 6.27' - A500C	SALIT STEEL
99 pcs	Angle 3 x 2 x 1/4 x 16'	SALIT STEEL	24 pcs	4 1/2" od x .375 x 22.25' - A500C - no stencil	SALIT STEEL
24 pcs	Angle 3 x 2 1/2 x 3/8 x 6'-4" to 6'-8"	SALIT STEEL	7 pcs	8 5/8" od x .188 x 42' - Painted Black	SALIT STEEL
36 pcs	Channel - 12 x 25 x 8' to 8.25'	SALIT STEEL	22 pcs	8 5/8" od x .250 x 48' - Painted Black	SALIT STEEL
2 tons	Flat Bar - 1/4 x 4 1/2 x 20'	SALIT STEEL	14 pcs	8" od x .375 x 48' - Painted Black	SALIT STEEL
2 tons	Flat Bar 5/16 x 2 1/4 x 20'	SALIT STEEL	2 pcs	10" od x .625 x 22.417' - A500C	SALIT STEEL
3 tons	Flat Bar 5/16 x 3 1/2 x 20'	SALIT STEEL	1 pcs	10" od x .625 x 19.25' - A500C	SALIT STEEL
1 ton	Flat Bar 5/8 x 2 x 20' - no MTR's	SALIT STEEL	1 pc	10" od x .625 x 12.583' - A500C	SALIT STEEL
2 tons	Flat Bar 5/8 x 1 x 20'	SALIT STEEL	8 pcs	8 x 3 x .250 x 48' - rusty, no MTR's	SALIT STEEL
2 tons	Flat Bar 1 x 7 x 20'	SALIT STEEL	33 pcs	8 x 3 x .375 x 24' - rusty, no MTR's	SALIT STEEL
2 tons	Flat Bar 1 1/4 x 5 x 20'	SALIT STEEL	9 pcs	8 x 3 x .500 x 24' - rusty, no MTR's	SALIT STEEL
28 pcs	Round Bar - 1 3/8" rds x 15'	SALIT STEEL	3 pcs	8 x 8 x .500 x 48' - rusty, no MTR's	SALIT STEEL
6 pcs	Plate - 1 1/4" x 96 x 240 - 50W	SALIT STEEL	1 pcs	8 x 8 x .500 x 45' - rusty, no MTR's	SALIT STEEL
3 pcs	Plate - 2" x 96 x 240 - 50W	SALIT STEEL	1 pcs	10 x 10 x .625 x 55' - 50W Class C	SALIT STEEL
6 pcs	AR Plate - 3/16 x 96 x 288 - AR400	SALIT STEEL	17 pcs	12 x 8 x .250 x 55.667' - A500C	SALIT STEEL
9 pcs	1" - 12F Expanded Metal 48 x 96	SALIT STEEL	1 pcs	14 x 4 x .375 x 48' - A500C	SALIT STEEL
40 pcs	34" - 16F GALV, Exp Metal - 34 x 74.5	SALIT STEEL	1 pcs	14 x 14 x .375 x 20' - A500C	SALIT STEEL
PIPE			1 pcs	14 x 14 x .500 x 50' - A500C	SALIT STEEL
194 pcs	1 1/2" sch 40 x 21' - A53B, Threaded and Coupled	SALIT STEEL	1 pcs	14 x 14 x .500 x 35.667' - A500C	SALIT STEEL
132 pcs	1 1/2" sch 40 x 21' - A53B, Threaded and Coupled	SALIT STEEL	1 pcs	16 x 8 x .313 x 21.167	SALIT STEEL
10 tons	1 1/2" sch 10 x 21'	SALIT STEEL	1 pcs	16 x 12 x .313 x 27.083' - A500C	SALIT STEEL
312 pcs	2 1/2" sch 10 x 21' - A53B no MTR's	SALIT STEEL	1 pc	16 x 12 x .500 x 34' - A500C	SALIT STEEL
			1 pcs	16 x 12 x .500 x 34' - A500C	SALIT STEEL

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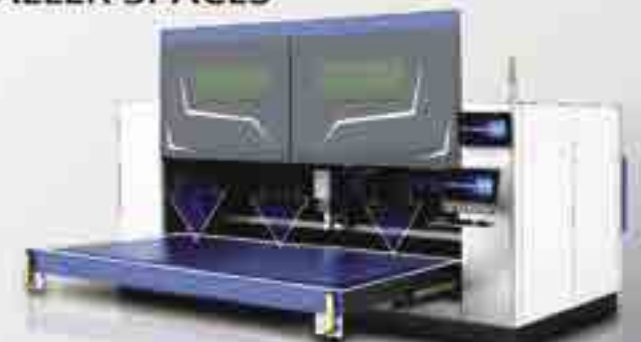
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